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COMPARATIVE STUDY OF PHOTOCATALYTIC HYDROGEN EVOLUTION ON G-C₃N₄ DECORATED WITH NIS AND NIS₂ CO-CATALYSTS VIA ION EXCHANGE PRECIPITATION METHOD

Abstract: NiS and NiS₂ co-catalysts were decorated on the surface of g-C₃N₄ through ion exchange reaction by precipitation method. Synthesized double systems were investigated using XRD, FT-IR, SEM, TEM, and TEM elemental mapping. XRD and FT-IR analyses showed the presence of g-C₃N₄ in the composition of g-C₃N₄/NiS and g-C₃N₄/NiS₂, however the presence of nickel sulfides was not identified. SEM analysis showed that double systems have heterogeneous systems, the stacked flat sheets with wrinkles and an irregular shape morphology and rough surface, where the presence of irregular shape pores is visible. TEM proved the presence of irregularly

shaped layers of $g\text{-C}_3\text{N}_4$, and TEM elemental mapping showed the presence of nitrogen, carbon, sulfur, and nickel. The ability of the photocatalytic hydrogen evolution by prepared samples revealed, that $g\text{-C}_3\text{N}_4/\text{NiS}_2$ manifests the highest hydrogen evolution rate in comparison with $g\text{-C}_3\text{N}_4/\text{NiS}$ and $g\text{-C}_3\text{N}_4$. Thus, the highest evolution rate of hydrogen was reached by $g\text{-C}_3\text{N}_4/\text{NiS}_2$ on the 3rd hour of the visible light irradiation and was equal to $56.79 \mu\text{mol h}^{-1}\text{g}^{-1}$.

Key words: graphitic carbon nitride, nickel sulfide, co-catalyst, photocatalyst, hydrogen evolution.

Introduction

Environmental problems and the global energy crises are becoming severe risks to the long-term advancement of human society [1]. In comparison with fossil fuels, hydrogen is less prevalent in nature. However, it may be created using any primary energy source and utilized as fuel for fuel cells or for direct combustion in internal combustion engines, simply emitting water as a byproduct [2]. There are many different methods for producing hydrogen (H_2) that, depending on the raw materials used, can be grouped into two main groups, namely conventional and renewable technologies [3]. The pyrolysis and hydrocarbon reforming processes are included in the first category, which deals with processing fossil fuels. Steam reforming, partial oxidation, and autothermal steam reforming are the chemical processes that take part in the hydrocarbon reforming process [4]. The second group includes processes that create hydrogen using biomass or water as renewable resources [5]. The second category of renewable technologies focuses on techniques that may produce H_2 gas from water using only water as an input, such as electrolysis, thermolysis, and photo-electrolysis [6].

One of the most promising methods to address energy and environmental issues is the photocatalytic hydrogen evolution reaction [7]. Since Fujishima and Honda first reported photoelectrochemical water splitting on a (titanium dioxide) TiO_2 electrode in 1972, photocatalytic water splitting for H_2 production has emerged as a promising method for the efficient, affordable, and environmentally friendly production of H_2 using solar energy [8]. The creation of effective, stable, and environmentally friendly photocatalysts is necessary for the manufacturing of practical solar fuels and, more generally, the conversion of solar energy into useful chemical products [9, 10]. The splitting of water occurs in photo-electrolysis when sunlight is absorbed through certain semiconducting materials. In particular, an electron-hole pair is produced and separated by the electric field between the semiconductor and the electrolyte if a photon with energy larger than or equal to the semiconductor's band gap reaches the semiconducting surface of the anode. Long-lived charge carriers, fewer charge trapping centers, the right energy level offsets, and stability against light are all extremely desirable for enhancing the photocatalytic reactivity of a semiconductor photocatalyst. Ideally, photocatalysts should have properties such as a good band gap, good band-edge potentials, high surface areas, and delayed charge recombination [11]. For such purposes, the photocatalytic performance of semiconductor photocatalysts has been improved during the past ten years using a variety of techniques, such as surface sensitization, interfacial heterostructures, band gap engineering, and crystal and textural alteration [2].

The metal-free graphite-like carbon nitride ($g\text{-C}_3\text{N}_4$) has gained mass attention since the first discovery of photocatalytic activity of material in 2008 by Wang's group [12]. Due to its broad light absorption range, structural stability, and low cost, the metal-free semiconductor $g\text{-C}_3\text{N}_4$ is a promising candidate for H_2 production because the photocatalyst contains earth-rich materials, which can enhance large-scale industrial application of H_2 generation [11, 13]. However, the practical and widespread use of $g\text{-C}_3\text{N}_4$ is typically constrained by its poor visible-light absorption, rapid charge recombination, and limited specific surface area [14]. Thus, numerous modifications such as using defect engineering [15] and constructing nano-scale structures [16] have been suggested to improve the photocatalytic potential of $g\text{-C}_3\text{N}_4$ by addressing these issues. Despite these modifications, the $g\text{-C}_3\text{N}_4$ is still incapable of achieving higher conversion rates due to insufficient surface catalytic sites. In addition, $g\text{-C}_3\text{N}_4$ has low charge mobility, resulting in the rapid recombination of electrons and holes. These factors diminish its photocatalytic efficiency, highlighting the need for its modification [11].

One approach to addressing the limitations of $g\text{-C}_3\text{N}_4$ is the use of co-catalysts, which enhance charge separation and reduce the recombination of electrons and holes. Additionally, co-catalysts facilitate more efficient electron transfer from the photocatalyst to the reagent molecules

involved in the photocatalytic process, thereby speeding up the reaction. Additionally, co-catalysts can form extra active sites, thereby enhancing the photocatalyst's overall activity [17]. Although noble metals like Pt, Ag, Au, and Pd [18] are the most commonly used co-catalysts, their high-cost limits widespread application [19]. As a result, increasing attention is being given to metal sulfides as alternatives to noble metals. For instance, copper sulfide (CuS) and molybdenum sulfide (MoS₂) exhibit high activity in photocatalytic H₂ production [20, 21]. Nickel sulfide (Ni_xS_y) is another promising material known for its high activity, stability, and durability [19, 20]. Nickel sulfide is able to greatly enhance the photocatalytic performance due to the synergistic effect when combined with carbon nitride.

In this regard, this study is devoted to the production of g-C₃N₄/NiS and g-C₃N₄/NiS₂ by precipitation method, which was used for photocatalytic hydrogen production. The method is straightforward, rapid, and efficient for synthesizing a graphite carbon nitride-nickel sulfide system, which holds great promise in the fields of material science and photocatalysis.

Experimental part

Materials

In this work nickel nitrate hexahydrate (Ni(NO₃)₂ · 6H₂O), sodium sulfide nonahydrate (Na₂S · 9H₂O), urea (CH₄N₂O), glycerol (C₃H₈O₃), sodium hydroxide (NaOH), sulfur (S) were used. All reagents were analytical grade. Distilled water was used as a solvent.

Synthesis of pristine g – C₃N₄

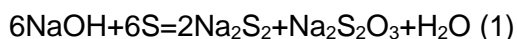
The g-C₃N₄ was synthesized by calcination of urea in a crucible with a cover in the atmosphere of air. An amount of 30 g of urea was placed in a crucible with a cover and heated to 500 °C for 2 h. After cooling to room temperature, the yellow product was collected and grinded into powder [22].

Synthesis of g-C₃N₄/NiS system

The g-C₃N₄/NiS was prepared through an ion exchange reaction by precipitation method at room temperature. In a typical synthesis, 0,4 g of g-C₃N₄ was dispersed in 25mL of distilled water by ultrasonication for 15 minutes and then, 2 mL of 0.1M Ni(NO₃)₂ solution was poured drop by drop in the g-C₃N₄ dispersion. After stirring for 20 min, 2 mL of 0.1M Na₂S solution was dropwise added. The mixed solution was stirred for another 5 min, collected by centrifuge, and washed with distilled water. Finally, the washed precipitates were dried at 70°C for 24 h [22].

Synthesis of sodium polysulfide Na₂S_n

In a three-necked round bottom flask with a reflux condenser, a 100 ml solution of NaOH, with a concentration of 1,25M was poured. Then, 5,33 g of grinded sulfur was added to get Na₂S₂. The dispersed mixture was constantly stirred and heated to 96°C, with a heating rate of 10 °C/min, and kept at this temperature for 15 minutes. The chemical reaction (1) of polysulfide formation is given bellow [23]:



Synthesis of g-C₃N₄/NiS₂ system

In a typical synthesis, 0.4 g of g-C₃N₄ was dispersed in 25 mL of distilled water by ultrasonication for 15 minutes and then 2 mL of 0.1M of Ni(NO₃)₂ solution was dropwise added in the g-C₃N₄ dispersion. After stirring for 20 minutes, 0,1 mL of Na₂S₂ solution was added to the resulting solution. The mixed solution was stirred for another 5 min, collected by centrifuge, and washed with distilled water three times. Finally, the washed precipitates were dried at 70°C for 24 h.

The final composition of double systems was the next: 99,25 wt% of the g-C₃N₄ and 0.75 wt% of the NiS or NiS₂. These solid powders were subsequently used for further investigation through physicochemical analytical methods.

Characterization

XRD analysis was performed using a MiniFlex 600 diffractometer (Rigaku, Japan) with the following parameters: X-ray tube current of 15 mA, tube voltage of 40 kV, point intensity measurement time of 0,12 seconds, and a goniometer step size of 0,02° 2θ. During the measurement, the sample was rotated at 60 rpm. The ICDD-PDF2 Release 2016 database and PDXL2 software were used to identify phase composition. FT-IR spectra were obtained with the help of Nicolet iS-10 spectrometer (Thermo Fisher Scientific, USA), in the wavelength range 4000 – 450 cm⁻¹. Scanning electron microscopy (SEM) was employed to examine the morphology and particle size of the samples, utilizing an SEM Quanta 3D 200i instrument (FEI, Netherlands). The samples

were attached to a conducting carbon adhesive tape substrate. A JEOL JEM-2100 transmission electron microscope (Japan) operating at 200 kV with an Oxford Instruments X-Max energy-dispersive X-ray spectroscopy detector (UK) was used to perform fine microstructural studies.

Photocatalytic H₂ Production

In a typical experiment, 10 mL of glycerol and 90 mL of distilled water were added to 30 mg of the photocatalyst. The solution was stirred to ensure uniform irradiation of the photocatalyst dispersion. Photocatalytic H₂ production occurred in a three-neck round-bottom flask reactor with external irradiation, using a 300 W Xe lamp as the light source and a UV-cut filter ($\lambda > 400$ nm). To remove dissolved oxygen, the solution was bubbled with argon for 60 minutes in the dark. The light intensity in the photocatalytic reactor was 30 mW/cm². The reactor was connected to an argon (Ar) stream (312 mL/min), which was used to transport H₂ from the photoreactor to the gas chromatograph (Chromos GCh-100, Russia). Hydrogen concentration measurements were taken every 15 minutes after initiating photocatalyst irradiation [24]. The hydrogen evolution rate (HER) was determined by considering the flow rate of the outgoing gas, the volumetric concentration of hydrogen, and the laboratory's temperature and pressure. This approach facilitated the calculation of the amount of hydrogen that could be reduced on the surface of 1 g of photocatalyst per hour under the given conditions. The volumetric concentration of hydrogen and subsequent HER calculations were performed three times. To ensure the accuracy of the obtained data, statistical analysis was conducted using the standard deviation (SD) (1) [25]:

$$SD = \sqrt{\frac{\sum (X - X_{\text{mean}})^2}{n - 1}} \quad (1)$$

X is individual number of HER, X_{mean} is HER mean, n is sample size.

Results and discussion

XRD analysis

The XRD analysis was used to analyze the structure of the synthesized photocatalysts. Figure 1 displays the XRD patterns of the g-C₃N₄/NiS, g-C₃N₄/NiS₂, and pristine materials. The g-C₃N₄, g-C₃N₄/NiS, and g-C₃N₄/NiS₂ XRD spectra are represented by distinct diffraction peaks at 27.46° which can be indexed for graphitic materials as the (100) peak of PDF card No.: 00-066-0813. However, the peak at 12.93° was not identified for double systems, which means that the graphitic-layered structure was changed for these samples. Moreover, the absence of nickel sulfide diffraction peaks is attributed to their deformed amorphous crystal lattice, which complicates their identification using XRD [26].

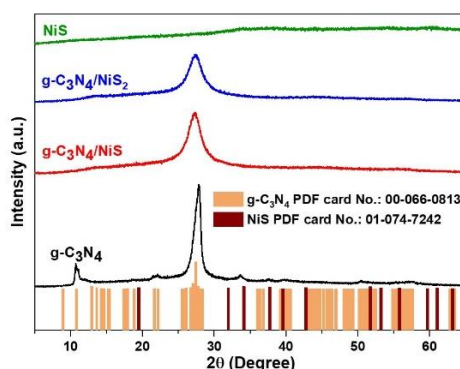


Figure 1 – XRD patterns for composites g-C₃N₄/NiS, g-C₃N₄/NiS₂ and for pristine NiS, g-C₃N₄

FT-IR spectroscopy

In order to analyze the surface groups of the synthesized samples, FT-IR spectroscopy was conducted. In Figure 2, peaks ranging between 1200 and 1700 cm⁻¹ indicate the stretching of aromatic heptazine-derived repeating units, manifesting typical sp² C=N stretching modes and out-of-plane bending of the sp³ C-N bonds [27, 28]. Additionally, the absorption peak at 809 cm⁻¹ corresponds to the characteristic breathing of tri-s-triazine cycles and the deformation mode of N-H in amino groups, respectively.

A peak at 2178 cm^{-1} corresponds to the $\text{C}=\text{N}$ bond [29]. The absorption peak at 1618 cm^{-1} is assigned to the vibration of $\text{O}-\text{H}$ bonds indicating the presence of adsorbed molecules of H_2O . While the peak at 605 cm^{-1} can be probably related to $\text{Ni}-\text{S}$ stretching vibration mode [30]; this low-intensity peak is visible for bare NiS , while for double systems this stretching vibration mode was not detected. The absorption peaks for $\text{g}-\text{C}_3\text{N}_4$ are more intense compared to nickel sulfide, due to its lower content, resulting in overlap with each other.

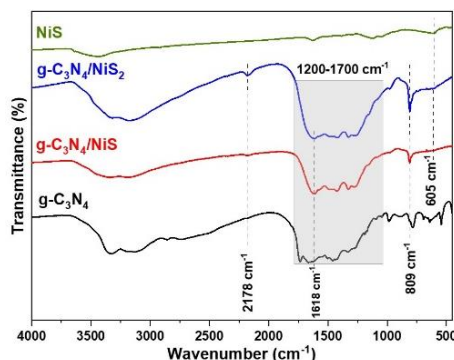


Figure 2 – FT-IR spectra for composites $\text{g}-\text{C}_3\text{N}_4/\text{NiS}$, $\text{g}-\text{C}_3\text{N}_4/\text{NiS}_2$, $\text{g}-\text{C}_3\text{N}_4/\text{NiS}_3$ and $\text{g}-\text{C}_3\text{N}_4/\text{NiS}_4$ and for pure NiS , $\text{g}-\text{C}_3\text{N}_4$.

SEM

SEM analysis was conducted for the investigation of the morphology and particle size of synthesized samples. The results of analysis for $\text{g}-\text{C}_3\text{N}_4$, NiS , $\text{g}-\text{C}_3\text{N}_4/\text{NiS}$, and $\text{g}-\text{C}_3\text{N}_4/\text{NiS}_2$ are depicted in Figure 3 a-d. As can be seen, $\text{g}-\text{C}_3\text{N}_4$, $\text{g}-\text{C}_3\text{N}_4/\text{NiS}$ and $\text{g}-\text{C}_3\text{N}_4/\text{NiS}_2$ (Figure 3 a, c, d) samples has a heterogeneous system, the stacked flat sheets with wrinkles and an irregular shape morphology and rough surface. There is also the presence of irregular-shaped pores visible. As for NiS (Figure 3 b), the material is represented by nanosized particles of spherical shape, which form big agglomerates. However, the presence of NiS particles was difficult to identify on the surface of double systems with $\text{g}-\text{C}_3\text{N}_4$, due to the small amount of metal sulfide in the composition.

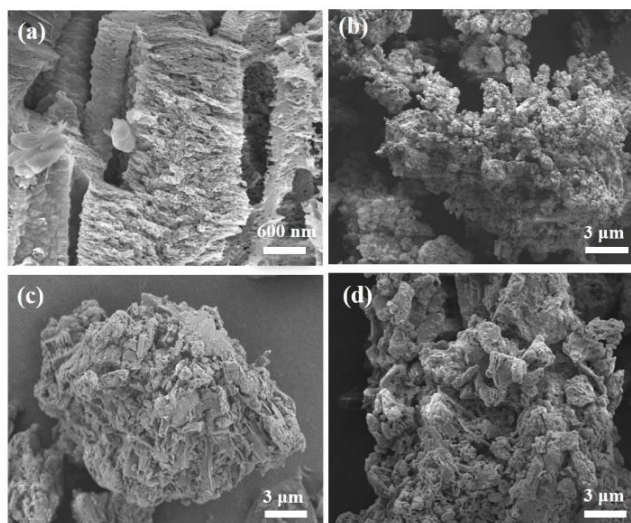


Figure 3 – SEM images of the (a) $\text{g}-\text{C}_3\text{N}_4$, (b) NiS , (c) $\text{g}-\text{C}_3\text{N}_4/\text{NiS}$ and (c) $\text{g}-\text{C}_3\text{N}_4/\text{NiS}_2$

TEM and TEM elemental mapping

TEM analysis was conducted for $\text{g}-\text{C}_3\text{N}_4/\text{NiS}_2$ only, for a deeper study of the morphology of the sample. TEM elemental mapping was made to understand the elemental distribution and prove the presence of metal sulfide in the composition. TEM images are given in Figure 4 a, b, where the presence of irregularly curved layers is visible. In addition, the presence of pores with a size of no more than 50 nm is observed on the layers. TEM elemental mapping (Figure 4 c-g) showed the presence of carbon, nitrogen, nickel, and sulfur elements. It can be seen, that nickel and sulfur are uniformly distributed on the surface of $\text{g}-\text{C}_3\text{N}_4$.

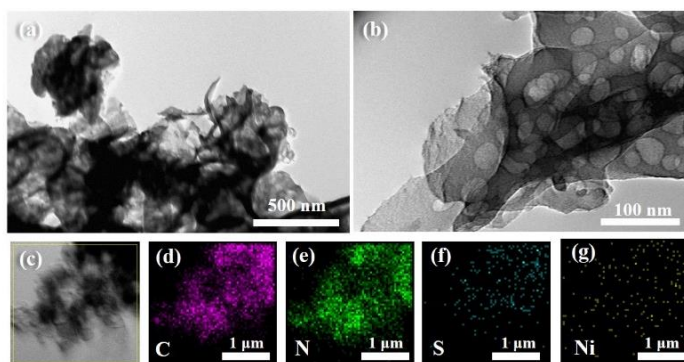


Figure 4 – (a), (b) TEM images of the g-C₃N₄/NiS₂ and EDS mapping image (c) mapping area, (b) carbon, (c) nitrogen, (f) sulfur, (g) nickel

Photocatalytic hydrogen evolution

Synthesized samples were applied for photocatalytic hydrogen production. The activity of the double systems was compared with the bare g-C₃N₄, as the main goal of the study was improving of the photocatalytic activity of this material by adding NiS co-catalyst, with subsequent comparison of the activity of the samples. Bare g-C₃N₄ was not able to produce hydrogen without a co-catalyst. Between double systems, the g-C₃N₄/NiS₂ revealed the highest activity, which slightly increased during the whole photocatalytic process. The gradual increase in the HER throughout the entire period of light irradiation indicates that the sample remained active. This trend suggests that the photocatalyst sustained its functionality without deactivation, continuously facilitating the hydrogen production process under the applied conditions. The highest HER amount of 57,09 μmol h⁻¹ g⁻¹ was on the 180th min of visible light irradiation. For g-C₃N₄/NiS, the highest HER was observed at the 135th minute of light irradiation, reaching 32,26 μmol h⁻¹ g⁻¹. This value remained constant until the end of the process, indicating that the photocatalyst exhibited stability and maintained a consistent hydrogen production rate throughout the experiment. In general, the application of the NiS and NiS₂ as co-catalysts for g-C₃N₄ revealed prospective results. A hybrid system could provide better results than pure g-C₃N₄. This is possible thanks to a suitable zone structure, which is complemented by the recovery potential of NiS and NiS₂ [19, 20]. Our results are relatively comparable to those presented in [31], where g-C₃N₄/NiS samples with varying compositions were studied. In that study, g-C₃N₄/NiS with 1, 2, 3, 4, and 6% NiS exhibited HER values of 36, 61, 79, 72, and 33 μmol h⁻¹ g⁻¹, respectively [31]. However, it is important to note that direct comparisons between results from different publications may not be entirely valid, as experimental conditions vary across studies. Therefore, drawing conclusions about the differences or similarities between these results would be inappropriate.

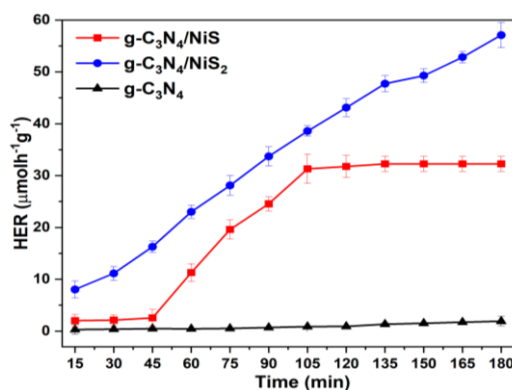


Figure 5 – HER of the prepared samples

Conclusions

The g-C₃N₄/NiS and g-C₃N₄/NiS₂ were prepared through an ion-exchange precipitation method at room temperature.

The XRD and FT-IR showed the presence of g-C₃N₄ for all double systems but did not show the presence of NiS. NiS and NiS₂ are represented by a deformed amorphous crystal lattice, which complicates its identification using XRD. According to SEM results, g-C₃N₄/NiS and g-C₃N₄/NiS₂

samples have heterogeneous systems, stacked flat sheets with wrinkles and an irregular shape morphology and rough surface. The presence of irregularly shaped pores is also noticeable. TEM proved the presence of irregularly curved layers of the g-C₃N₄, while TEM elemental mapping showed the presence of the carbon, nitrogen, sulfur, and nickel elements.

Comparative study of the photocatalytic hydrogen evolution showed, that the best co-catalyst on the surface of g-C₃N₄ was NiS₂ 0,75 wt%. The H₂ evolution rate increases as the time of irradiation increases. The highest concentration of hydrogen was reached on the 3rd hour of the visible light irradiation and was equal to 56.79 $\mu\text{molh}^{-1}\text{g}^{-1}$.

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СУТЕГІНІ ФОТОКАТАЛИТИКАЛЫҚ ӘДІСПЕН ӨНДІРУ ҮШІН NiS ЖӘНЕ NiS₂ КО-КАТАЛИЗАТОРЛАРЫН ИОН АЛМАСУ РЕАКЦИЯСЫ АРҚЫЛЫ G-C₃N₄ БЕТІНЕ ДЕКОРАТИВТІ ОТЫРҒЫЗУҒА АРНАЛҒАН САЛЫСТЫРМАЛЫ ЗЕРТТЕУ ЖҰМЫСЫ

NiS және NiS₂ со-катализаторларды g-C₃N₄ бетіне ион алмасу реакциясы арқылы тұндыру әдісімен декорланды. Синтезделген қос жүйелер РФТ, ИҚ спектроскопиясы, СЭМ, ПЭМ және ПЭМ-элементтік карталау арқылы зерттелді. РФТ және ИҚ спектроскопиясы g-C₃N₄/NiS және g-C₃N₄/NiS₂ құрамында g-C₃N₄ бар екенін көрсетті, алайда никель сульфидтерінің бар екендігі анықталған жоқ. СЭМ талдау қос жүйелердің гетерогенді құрылымға ие екенін, қабаттардың бір-бірінің үстіне орналасқанын және бөлшектердің морфологиясы түзілмеген пішінде және кедір-бұдырлы бетті екенін көрсетті. ПЭМ талдауы g-C₃N₄ қабаттарының түзілмеген пішінді екенін дәлелдеді, ал ПЭМ элементтік карталау азот, көміртегі, күкірт және никельдің бар екенін көрсетті. Синтезделген үлгілердің фотокаталитикалық сутегін бөлу зерттеулері g-C₃N₄/NiS₂-нің g-C₃N₄/NiS және g-C₃N₄-ке қарағанда ең жоғары сутегі бөлу жылдамдығын ие екенін көрсетті. Осылайша, ең жоғары сутегінің жылдамдық бөлуі 56,79 μмоль/сағ-1г-1 құрайтын g-C₃N₄/NiS₂ композитін 3 сағат көрінетін жарықпен сәулеленгенінде қол жеткізілді.

Түйін сөздер: графитті көміртегі нитрид, никель сульфиді, со-катализатор, фотокатализатор, сутегін бөлу.

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СРАВНИТЕЛЬНОЕ ИССЛЕДОВАНИЕ ФОТОКАТАЛИТИЧЕСКОГО ВЫДЕЛЕНИЯ ВОДОРОДА ПРИ ПОМОЩИ $g\text{-C}_3\text{N}_4$, ДЕКОРИРОВАННОГО СО-КАТАЛИЗАТОРАМИ NiS И NiS_2 МЕТОДОМ ИОНООБМЕННОГО ОСАЖДЕНИЯ

Со-катализаторы NiS и NiS_2 были декорированы на поверхность $g\text{-C}_3\text{N}_4$ посредством реакции ионного обмена методом осаждения. Синтезированные двойные системы были исследованы с помощью РФА, ИК спектроскопии, СЭМ, ПЭМ и ПЭМ-элементного картирования. РФА и ИК спектроскопия показали присутствие $g\text{-C}_3\text{N}_4$ в составе $g\text{-C}_3\text{N}_4/\text{NiS}$ и $g\text{-C}_3\text{N}_4/\text{NiS}_2$, однако присутствие сульфидов никеля обнаружено не было. СЭМ-анализ показал, что двойные системы имеют неоднородную структуру, плоские слои, наложенные друг на друга, а морфология частиц представлена неправильной формой и шероховатой поверхностью. ПЭМ доказала наличие слоев $g\text{-C}_3\text{N}_4$ неправильной формы, а элементное картирование ПЭМ показало наличие азота, углерода, серы и никеля. Исследование фотокаталитического выделения водорода синтезированными образцами показало, что $g\text{-C}_3\text{N}_4/\text{NiS}_2$ проявляет самую высокую скорость выделения водорода по сравнению с $g\text{-C}_3\text{N}_4/\text{NiS}$ и $g\text{-C}_3\text{N}_4$. Таким образом, наибольшая скорость выделения водорода была достигнута для $g\text{-C}_3\text{N}_4/\text{NiS}_2$ на 3-м часу облучения видимым светом, которая составила $56,79 \mu\text{моль/ч}\cdot\text{г}^{-1}$.

Ключевые слова: графитовый нитрид углерода, сульфид никеля, со-катализатор, фотокатализатор, выделение водорода.

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INVESTIGATION OF TRIBOLOGICAL PROPERTIES OF DETONATION Ni-Cr-Al COATINGS

This study explores the tribological properties of Ni-Cr-Al coatings applied through detonation spraying technology, with a focus on the comparison between gradient coatings and homogeneous coatings. Ni-Cr-Al coatings, widely used in aerospace, automotive, and energy industries like power plants, are valued for their exceptional hardness, wear resistance, and high-temperature stability. Gradient coatings, produced by tailoring the detonation spraying parameters, exhibit a microstructure combining a hard, wear-resistant surface with a softer, ductile subsurface, enhancing their load-bearing capacity and tribological performance. Experimental results reveal that gradient coatings achieve lower and more stable friction coefficients (0.3-0.4) compared to homogeneous coatings (0.4-0.5), attributed to their optimized stress distribution and reduced adhesive interactions. These findings underscore the superior wear resistance and durability of gradient Ni-Cr-Al coatings, making them highly suitable for applications involving prolonged operation under sliding conditions. This research contributes to the development of advanced coating systems optimized for demanding operational environments.

Key words: *detonation spraying, Ni-Cr-Al coatings, gradient coatings, homogeneous coatings, tribological properties.*

Introduction

High-performance coatings are essential for enhancing the durability and efficiency of engineering components, especially those exposed to extreme mechanical and thermal stresses. Among various coating systems, nickel-chromium-aluminum (Ni-Cr-Al) coatings have garnered significant attention due to their excellent combination of hardness, corrosion resistance, and high-temperature stability. These properties make Ni-Cr-Al coatings ideal for applications in aerospace, automotive, and energy sectors [1-2]. Detonation spraying is a thermal spray technique that effectively deposits Ni-Cr-Al coatings. Studies have shown that the degree to which the detonation gun barrel is filled with the gas mixture significantly influences the chemical composition and phase structure of the resulting coatings. For instance, higher filling degrees can decrease aluminum content, affecting the formation of Ni-Al phases, which are crucial for enhancing wear resistance [3-4].